

Date: Monday, 18/08/2008 3:45:11 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	INNER TUBE AND RETAINER BUSHING
Job Number :	41369		
Estimate Number :	13439		
P.O. Number :		Part Number :	PB674300119
This Issue :	18/08/2008	Drawing Number :	B6743001 P.13
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	/ /	Drawing Revision :	B1
Previous Run :	40240	Material :	
Written By :		Due Date :	18/09/2008
Checked & Approved By :	JNO 08.8.18	Qty:	5 Um: Each
Comment :	Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB6743001287	Tube Guide
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)
 Tube Guide 341500



2.0	PB6743001295	PB67-43001-295 Extension Tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)
 PB67-43001-295 Extension Tube 341501



3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1
 1- Weld assembly as per dwg



4.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION



5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP



6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1



chemical cont as M-6 08/10/06
 * Per QST005

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: INNER TUBE AND RETAINER BUSHING

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Seq. #:

Machine Or Operation:

Description :

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-10-06

X 5

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST513

JS

08/10/07

65

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08

Job Completion



MF 08-10-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

